

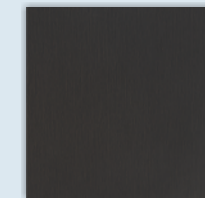
Zenith

excellence



ENCHANTING.

INNOVATIVELY



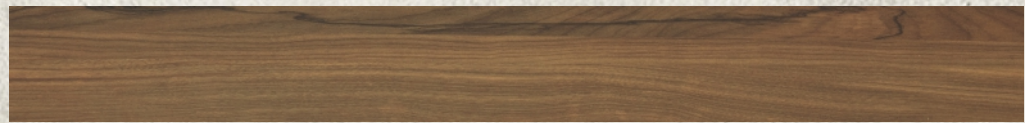
Knock out
designs for everlasting
beauty.



About



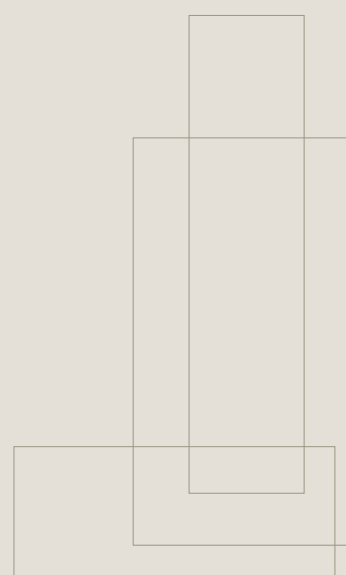
US



Positive Chipboards India [P] Limited is one of the leading manufacturers of Plain and Pre-Laminated particle boards in South India. We are a wood based interior furnishings solution provider. Our Engineered wood products are used in several applications throughout the interior works and furniture industries such as cupboards, office partitions, cubicles etc.

The factory is fitted with most modernized and automated machineries resulting in consistent quality products with higher yield. Proven and measureable operational systems are placed to ensure quality as well as maximum output. We never compromise the quality aspects and try our best to enhance the quality of our products and services, in order to meet the diversified demand of our clients. Our quality analysts keep vigil eye on each stage and make sure that chances of flaws are reduced to a minimum. We strongly believe in providing the best to our customers hence communicate with them on regular basis and try to serve them accordingly.

We have been able to survive in the market despite severe competition because of the efforts made by our professionals. We ensure that customers are served in an efficient manner, with best quality products and efficient services.



Swanky



SPLENDID

Specially crafted to create impressions of style,
exude a positive ambience



Specifications

 DEFECT FREE	 DIMENSIONAL STABILITY
 INTERNATIONAL TECHNOLOGY	 PRODUCT CONSISTENCY
 ECO FRIENDLY	 QUALITY CHECKED
 TERMITE, BORER, FUNGUS RESISTANCE	 GUARANTEED THICKNESS
 EASY TO INSTALL	

Available Thickness



9mm, 12mm, 15mm, 17mm, 18mm, 25mm

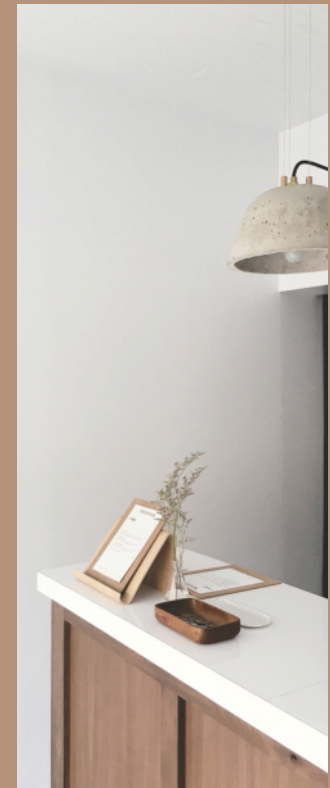
Available sizes

8'x4' , 8'x6' , 6'x4'

Think Different, Try Positive...
POSITIVE
CHIP BOARDS INDIA [P] LIMITED



we



spell Luxuriance

Alluring Vibes



PC 310 | FLAMMED WOOD (PR)



PC 312 | LYON (PR)



PC 314 | BROWN OAK LIGHT (PR)



PC 311 | AFRICAN TEAK (PR)



Eminence

The elegance of these designs are versatile and remarkable

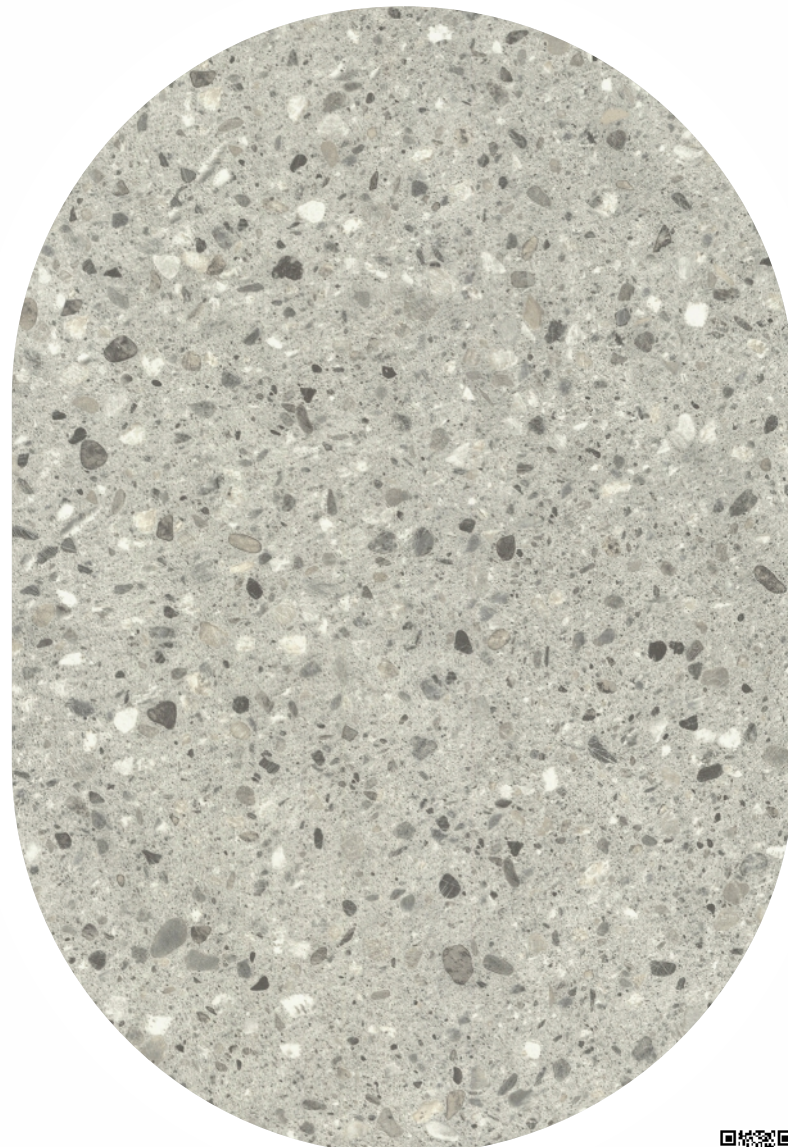
Lavish Creations



PC 319 | CARRARA MARBLE



PC 302 | MARINE BLACK



PC 306 | WHITE LIME STONE



PC 303 | SANDY DIAMOND



Bohemian Verve



PC 339 | COFFEE OAK LIGHT



PC 340 | COFFEE OAK DARK



PC 341 | EVEREST OAK



PC 342 | MALAGA OAK



Ench anting Flair

*Imbibe the warmth and coziness of
designs that create a dapper feel*

Superb Perfection

Enticing in every detail, the nuance of every designs marks excellence



PC 343 | KAPOK WOOD



PC 344 | RAVONA



PC 209 | PECAN LIGHT



PC 210 | PECAN DARK



PC 345 | RUSTY CHERRY



PC 345 | USED LAMINATE



PC 134 | OLIVE WOOD



PC 323 | ASIAN WALNUT





PC 85 | MAPLE OAK LIGHT



PC 82 | MAPLE OAK DARK



PC 86 | THAI TEAK RED



PC 87 | THAI TEAK BROWN



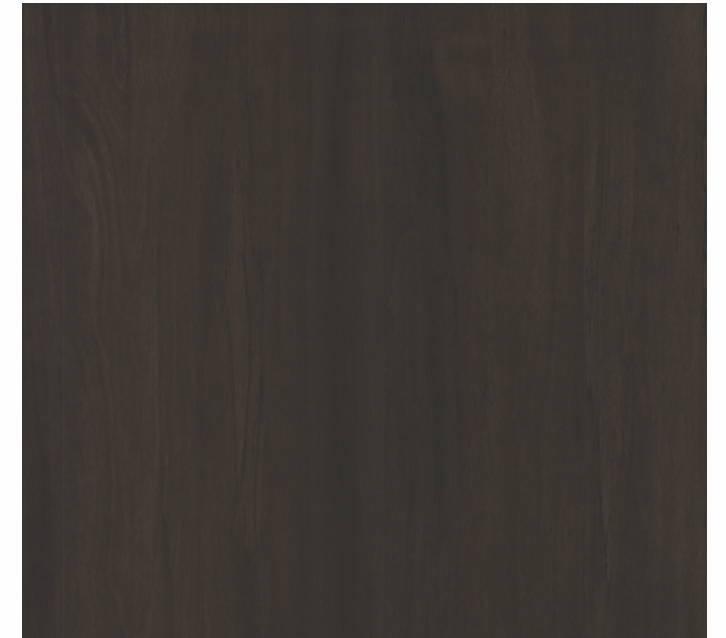
PC 89 | CARMEL WAFFLE



PC 322 | CARMEL WAFFLE DARK



PC 95 | CARTIC LIGHT



PC 96 | CARTIC DARK



GORGEOUS

The charm of these designs presents a world of exemplary finesse and exuberance



PC 93 | GIANT WOOD



PC 140 | GOLDEN CORE



PC 141 | ELEGANT DARK



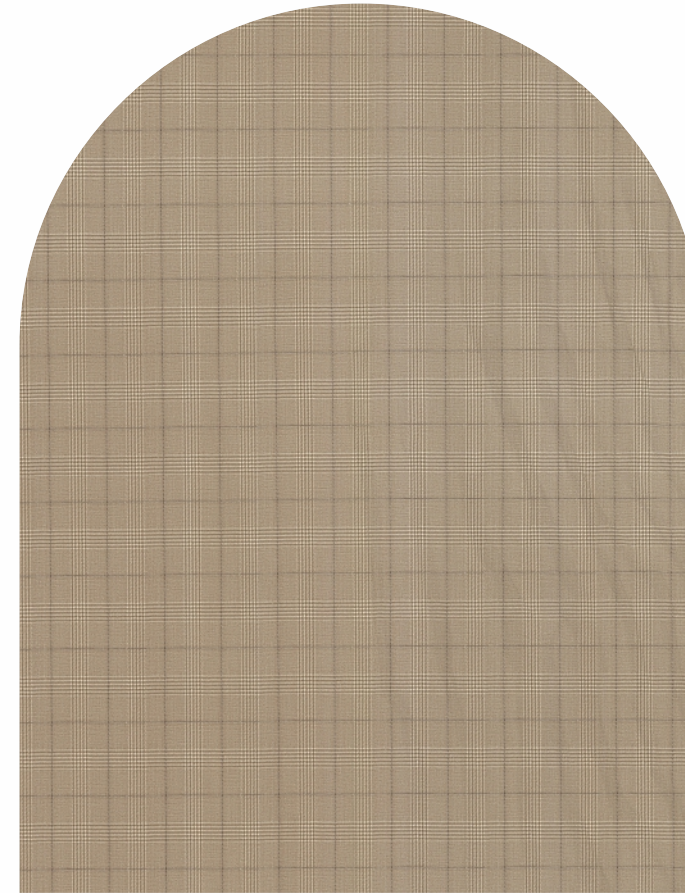
Alluring Vibes



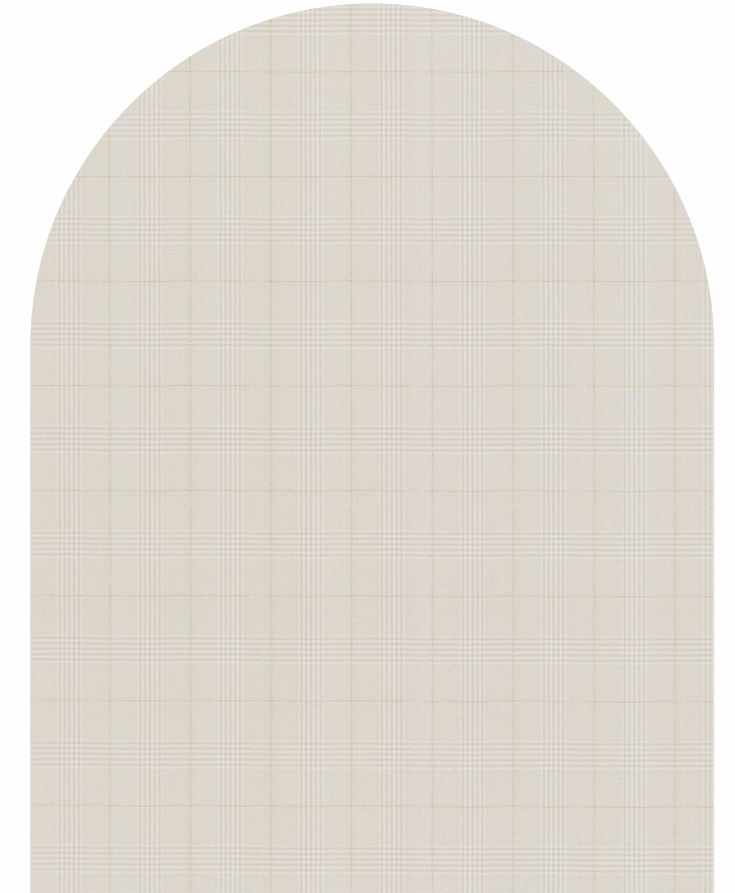
PC 304 | STONE DIAMOND



PC 305 | CLASSIC STONE



PC 309 | BURBERRY



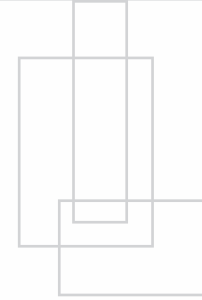
PC 307 | BURBERRY LIGHT



PC 318 | MYSTERY WHITE MARBLE



An aura of authenticity and aesthetics take over the moment you witness these snazzy designs



Live Classy



PC 120 | CANYON OAK GREY



PC 121 | CANYON OAK BROWN



PC 181 | SAWCUT LIGHT



PC 182 | SAWCUT DARK



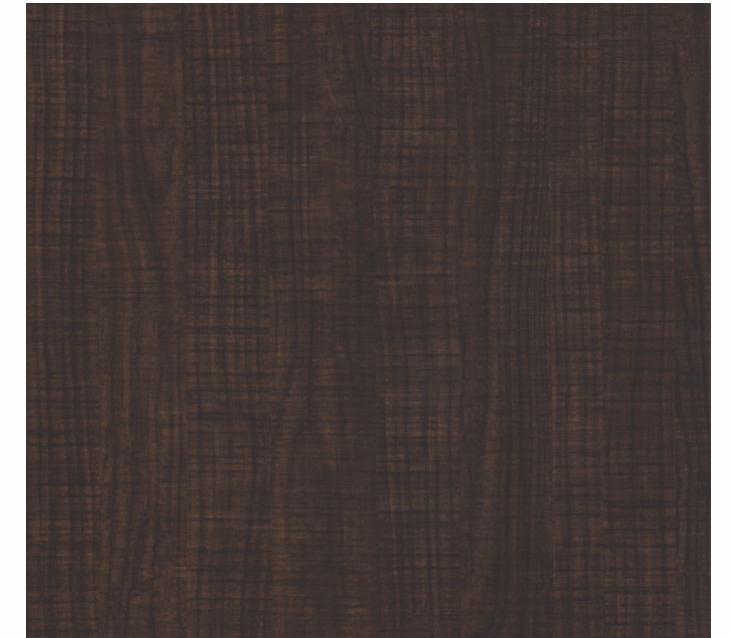
PC 215 | ROLEX ASH LIGHT



PC 156 | ROLEX ASH DARK



PC 218 | LIGHT CHOCO



PC 180 | DARK CHOCO



PC 154 | EUROPEAN WALNUT LIGHT



PC 152 | EUROPEAN WALNUT DARK



PC 106 | CROSSLINE LIGHT



PC 107 | CROSSLINE DARK



High end Spaces

Inviting and vibrant, add an element of superior vivacity to your decors

pre mium



PC 348 | KRONE BERG LIGHT (PR)



PC 349 | KRONE BERG DARK (PR)



PC 350 | AUTUM WOOD LIGHT (PR)



PC 351 | AUTUM WOOD DARK (PR)



PC 352 | TRAGOLVE (PR)



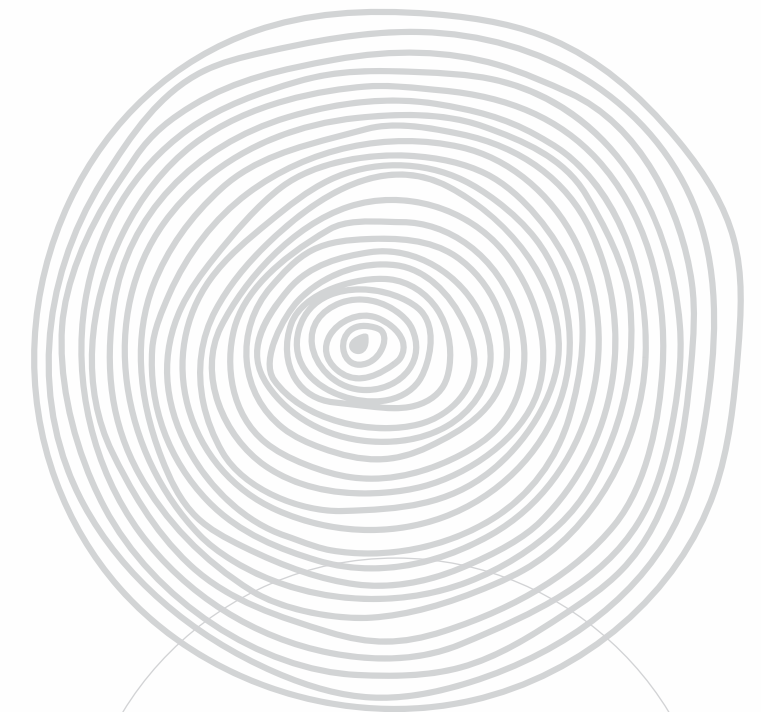
PC 353 | TRAGOLVE LIGHT (PR)



PC 355 | TEXAS ELM LIGHT (PR)



PC 356 | TEXAS ELM DARK (PR)



Emin ence

The elegance of these designs are versatile and remarkable

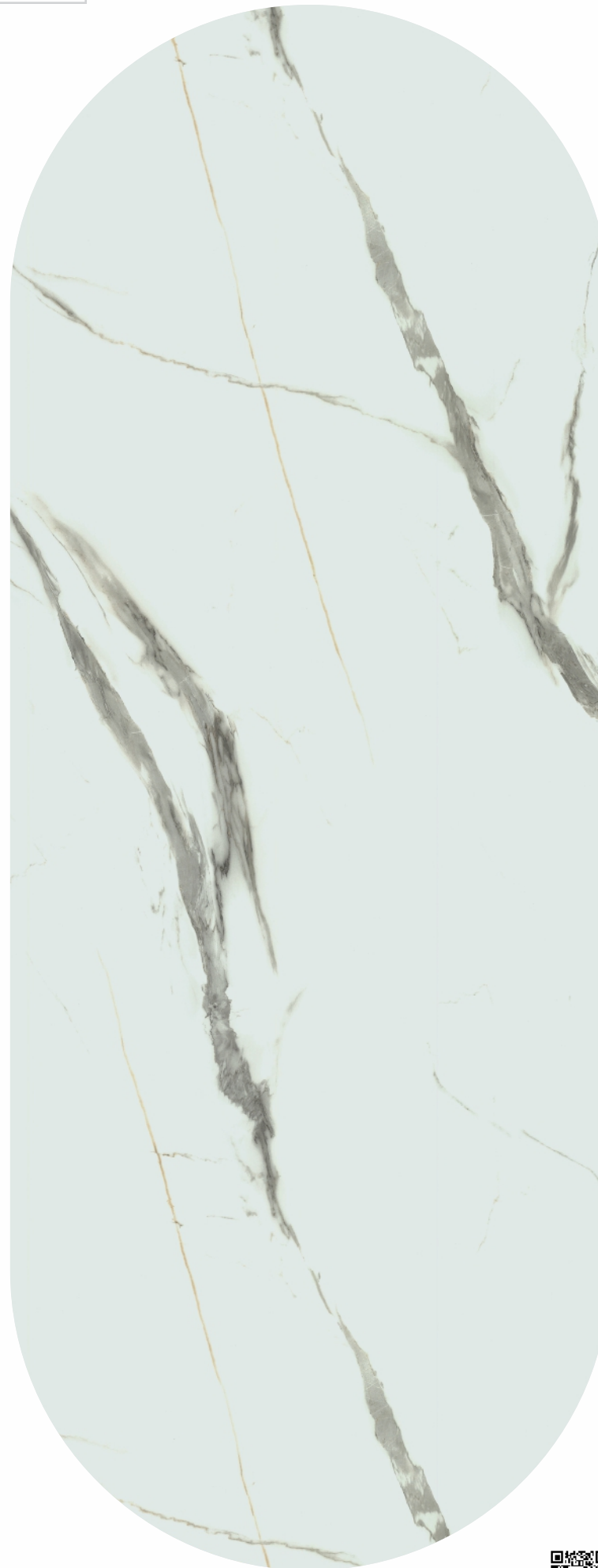
Alluring Vibes



PC 315 | SPANISH OAK (PR)



PC 313 | FRUIT WOOD (PR)



PC 317 | TAJ MARBLE



PC 316 | SPANISH OAK LIGHT (PR)



Plush and pleasing, add a pleasant feel to your decors



PC 45 | BELMOUNT CREAM



PC 57 | BELMOUNT LIGHT



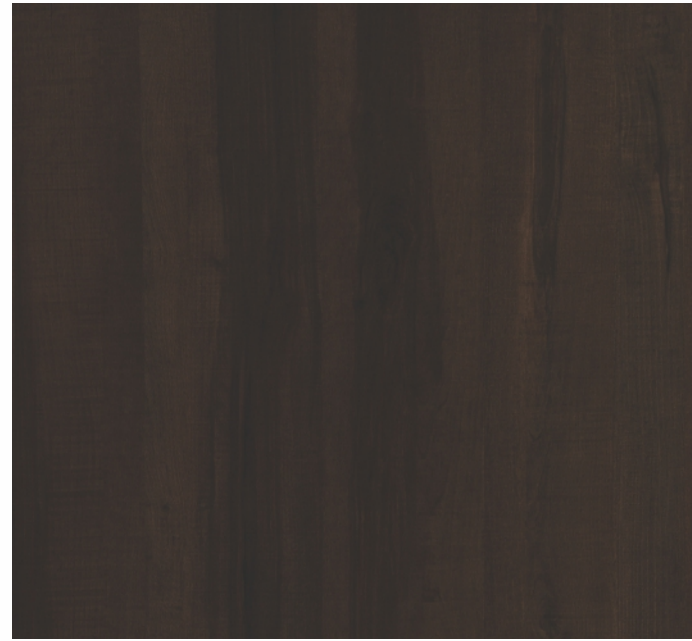
PC 52 | DALENA LIGHT



PC 53 | DALENA RED



PC 55 | BELMOUNT BROWN



PC 56 | BELMOUNT DARK



PC 54 | DALENA BROWN



PC 143 | SILK ROUTE BEIGE



PC 214 | LIGHT SLITHER



PC 216 | DARK SLITHER



PC 142 | SILK ROUTE RED



PC 144 | SILK ROUTE GOLD

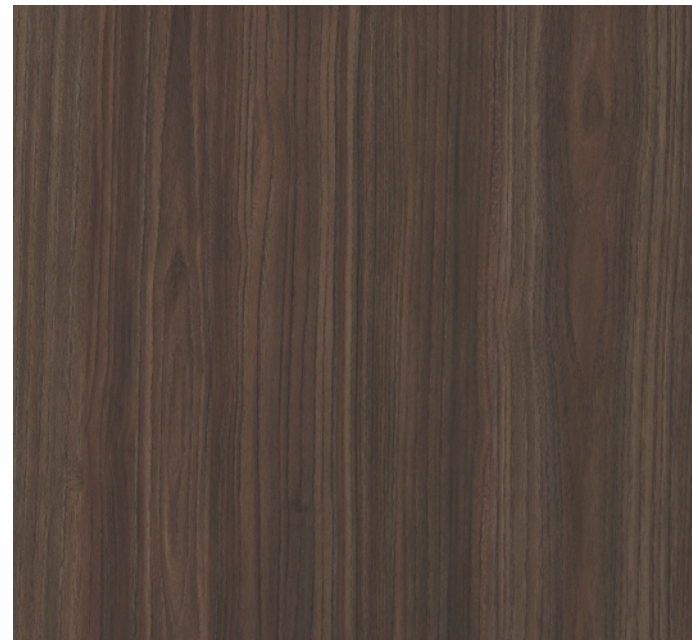




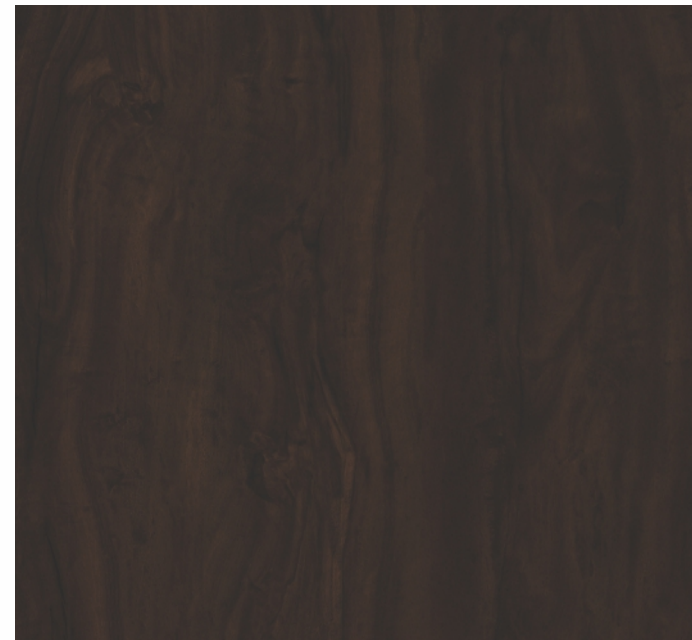
PC 84 | PEAR WOOD LIGHT



PC 83 | PEAR WOOD DARK



PC 88 | SAVOY WALNUT



PC 90 | COFFEE FUDGE



PC 79 | MIDNIGHT OAK



PC 362 | SYRUP TEAK LIGHT (PR)



Spectacular

It's stylish, it's innovative, it's everything that a great decor needs



PC 99 | MODISH BEIGE



PC 98 | MODISH DARK



PC 62 | RICH WALNUT RED



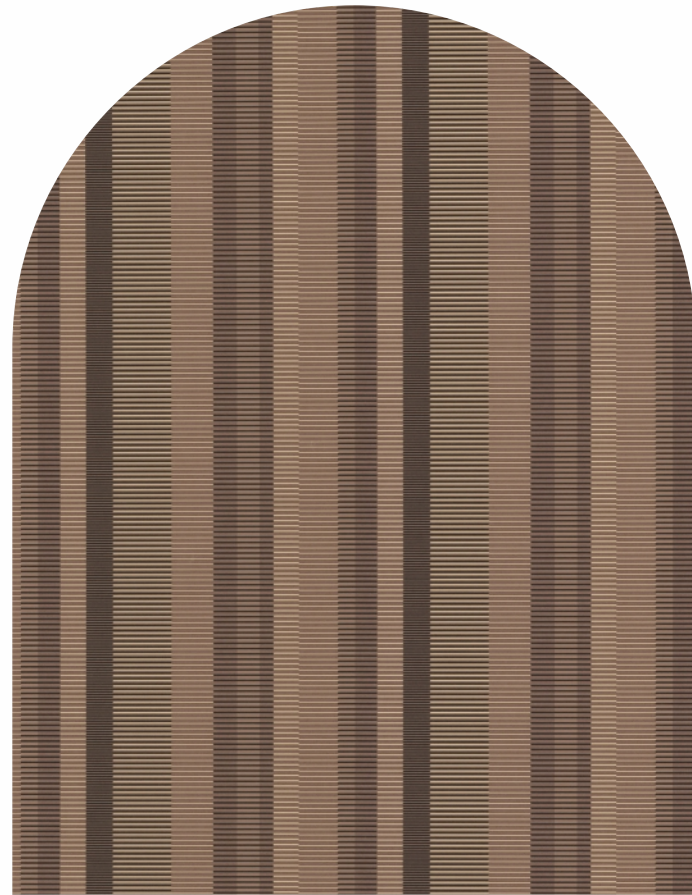
PC 63 | RICH WALNUT



Alluring Vibes



PC 308 | LEATHER FAB



PC 170 | BODY LINE BROWN



PC 94 | CARTIC BROWN



PC 169 | BLACK DIAMOND



PC 100 | BENNETT OAK



PC 405 | GREY MESH



Immensely Attractive



PC 91 | SOFT WOOD



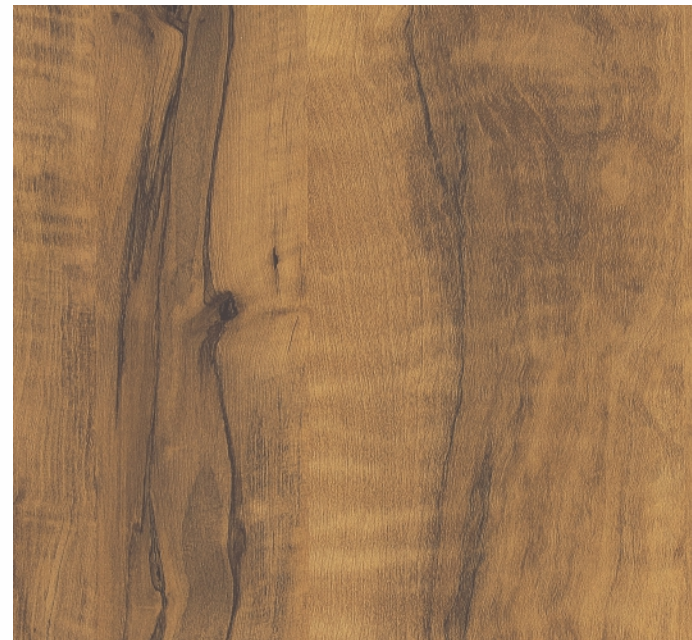
PC 67 | CHOCO WALNUT



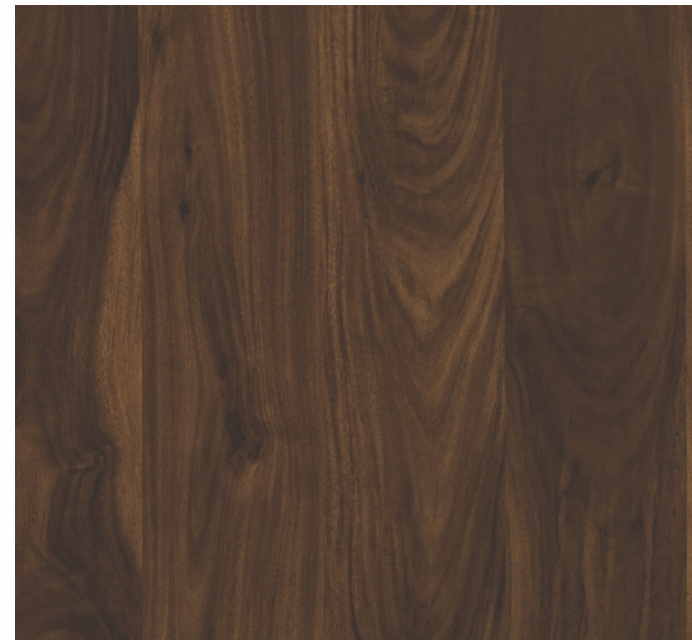
PC 51 | NEW FOREST TEAK



PC 332 | CADBURY OAK (PR)



PC 124 | COACH WOOD



PC 50 | SISAN WALNUT



PC 203 | PALE GOLD (PR)



PC 44 | BISTRO WOOD (PR)



PC 197 | GOLDEN TEAK (PR)



PC 108 | AVALON TEAK



Enchanting Flair

Imbibe the warmth and coziness of designs that create a dapper feel



PC 122 | PINE BROWN



Inviting and vibrant, add an element of superior vivacity to your decors



PC 61 | VINTAGE OAK



PC 60 | FROZEN WOOD



PC 64 | ASTER LIGHT



PC 40 | BENNET OAK LIGHT (PR)



PC 206 | PANAMA LIGHT



PC 326 | SAMOA TEAK



PC 148 | EMERALD WOOD



PC 198 | SQUIRREL GREY (PR)



PC 116 | ANTIQUE OAK BROWN



PC 133 | SWEDISH OAK



PC 123 | URBAN TEAK



PC 59 | WOOD KRIPPER LIGHT





PC 208 | SQUIRREL GREY



PC 207 | SQUIRREL BROWN



PC 219 | RIVER OAK BROWN



PC 115 | PINE RED



PC 327 | AMBER WOOD

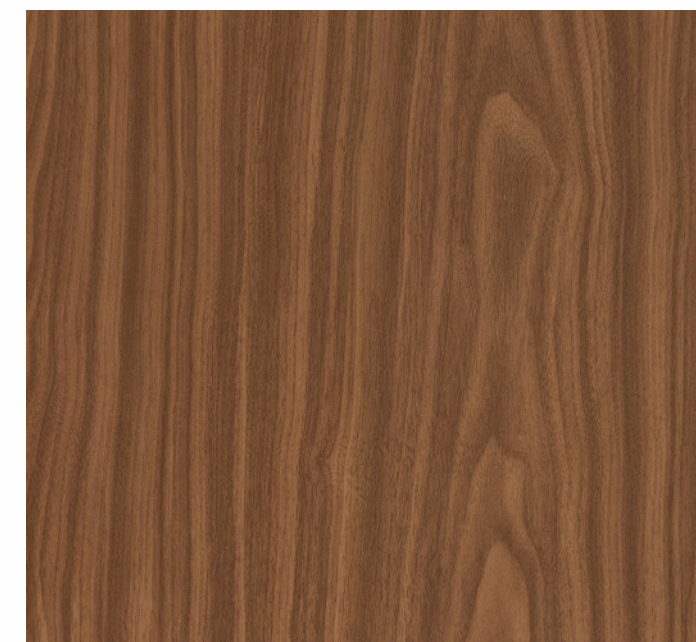


PC 330 | BRONZE WOOD



Brilliance

Breathtaking in appeal, the essence of these designs is everlasting



PC 153 | AMERICAN WALNUT



PC 185 | BROWN TEAK



PC 80 | ACACIA DARK



Enchanting Flair

Imbibe the warmth and coziness of designs that create a dapper feel



PC 46 | CANADIAN WALNUT



Modishly created to meet the demands of modern living,
it's the result of excellent and extensive R&D



PC 321 | APPLE WOOD



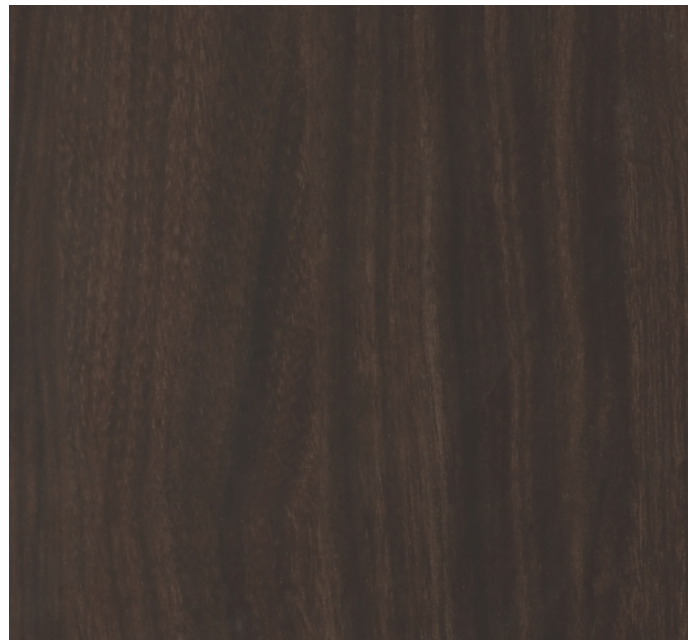
PC 325 | RIVER OAK LIGHT



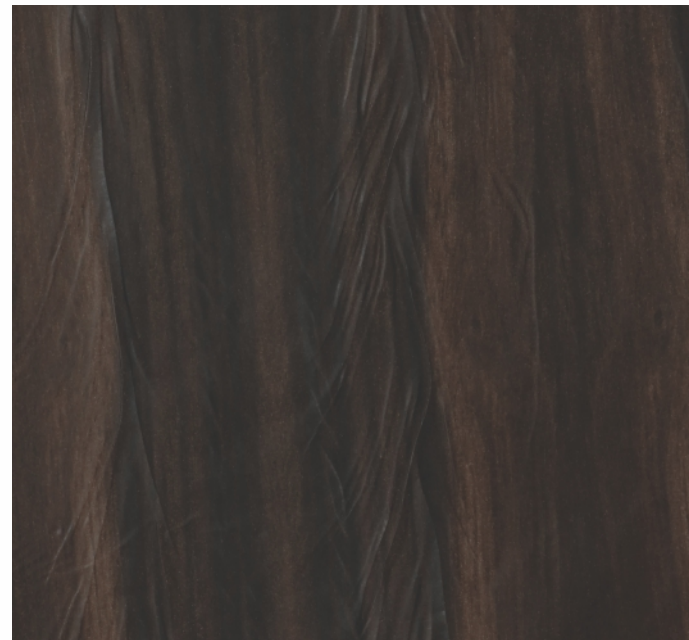
PC 165 | SAFE SAWCUT



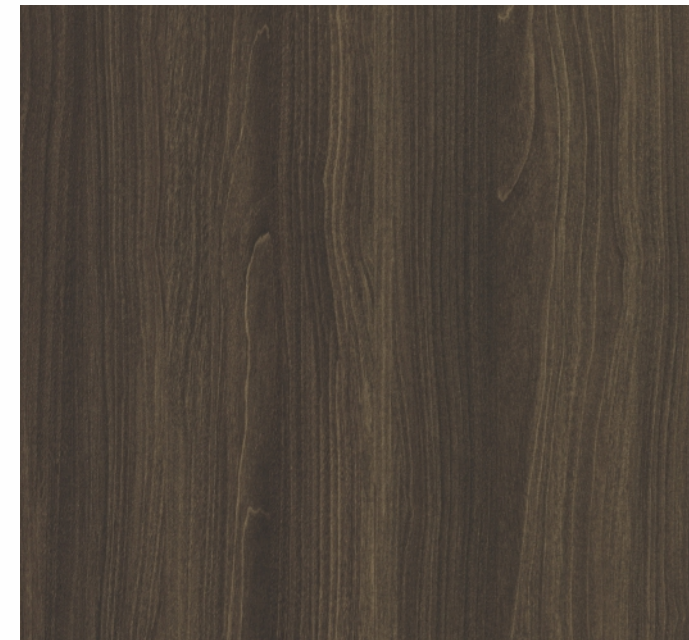
PC 145 | SWISS EBONY



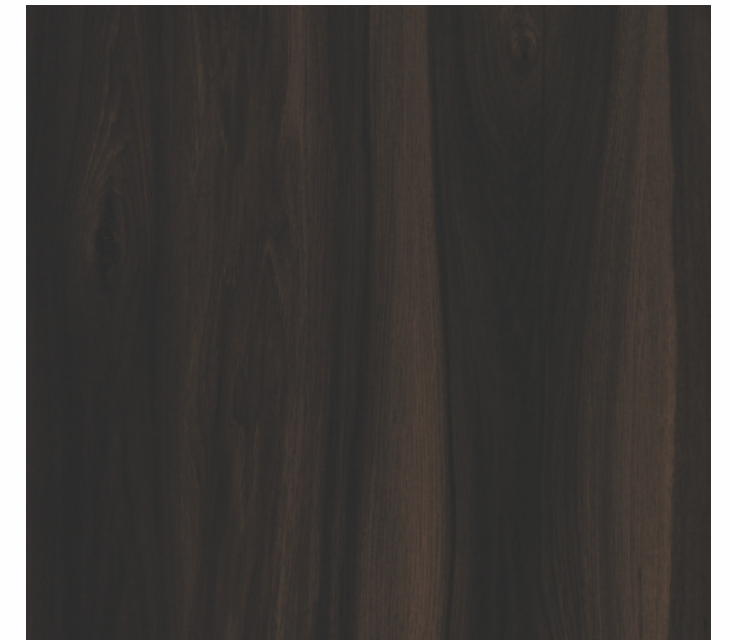
PC 205 | RIVER OAK DARK



PC 222 | DARK PEARL



PC 149 | CHESTNUT



PC 202 | CHARCOAL (PR)



**GORG
EOUS**

*The charm of these designs presents a world of
exemplary finesse and exuberance*



PC 160 | BLACK EBONY



PC 151 | WALNUT



PC 151 | USED LAMINATE



Premium Collection



PC 146 | FIGURE WOOD LIGHT



PC 147 | FIGURE WOOD DARK



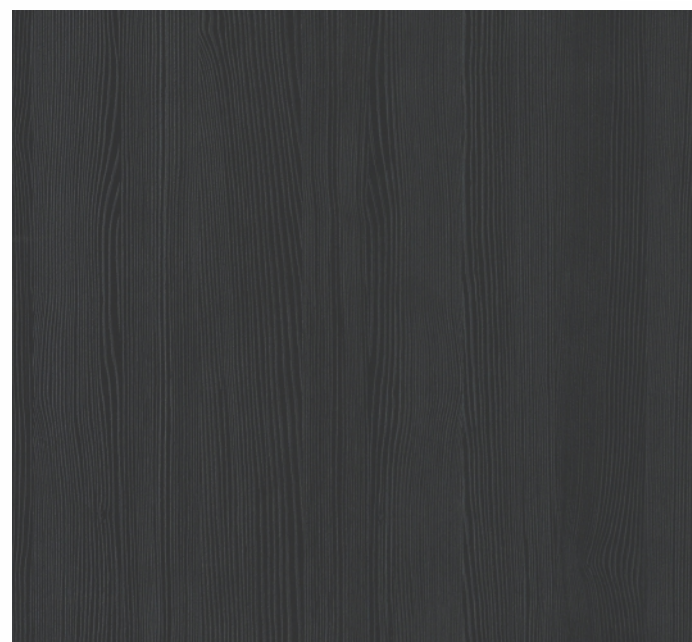
PC 164 | ROSE WOOD



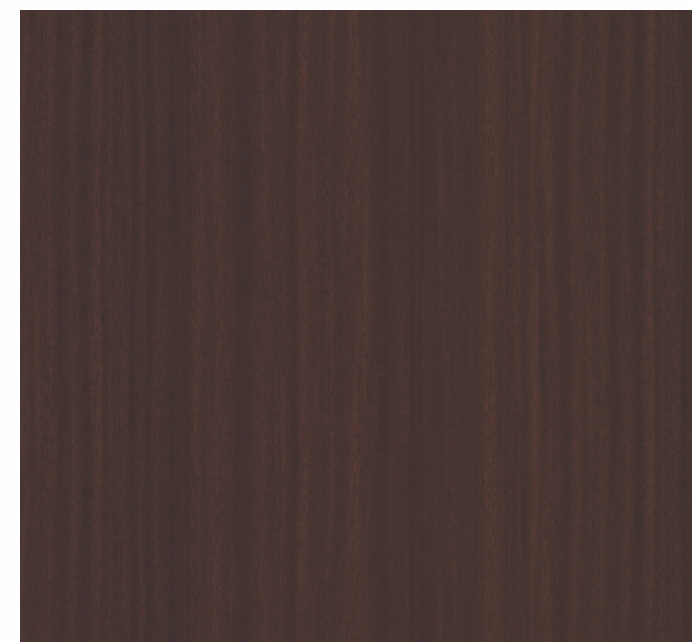
PC 157 | MAHAGONY



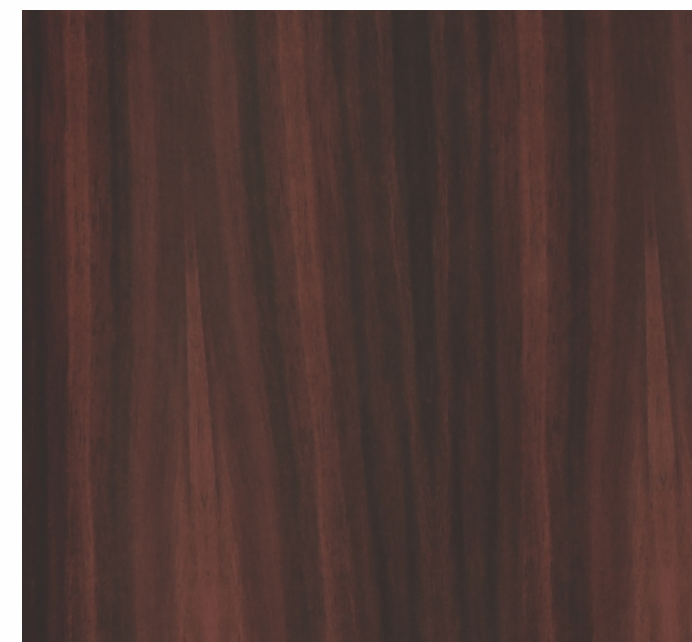
PC 213 | NEW COUNTRY LIGHT



PC 161 | NEW COUNTRY DARK



PC 92 | SAPELLE NEW



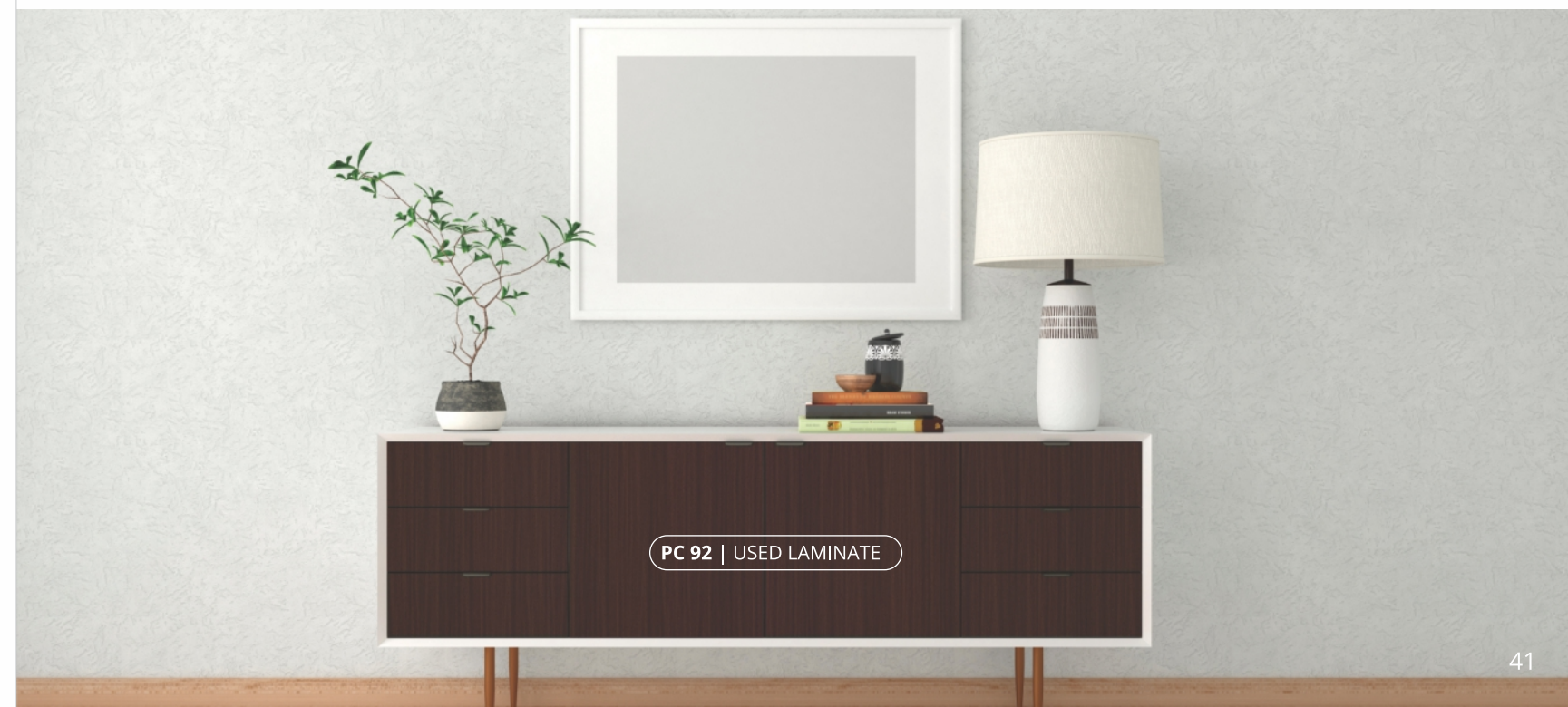
PC 118 | EETTY



PC 162 | OUTLINE BLACK



PC 167 | YELLOW CHATTAI



PC 92 | USED LAMINATE

Let the artistry of one of its kind designs take your spaces to interesting heights of great aesthetics



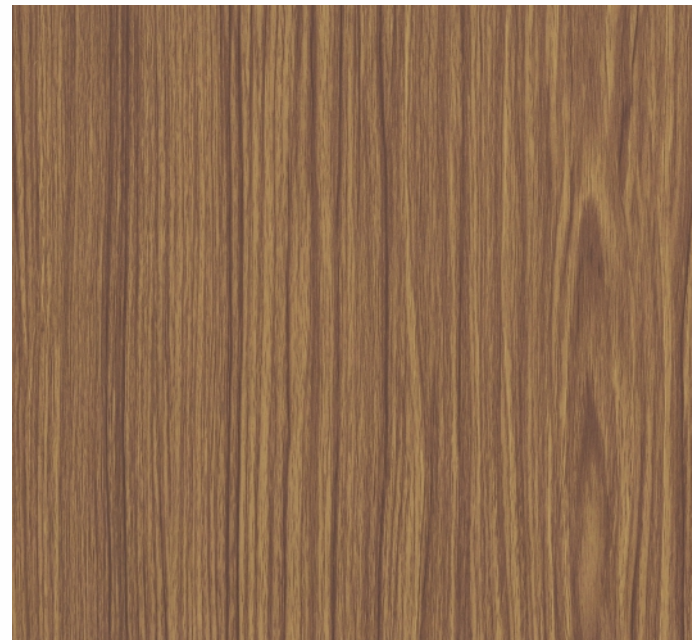
PC 159 | HIGHLAND PINE



PC 183 | BAVARIAN BEECH



PC 158 | KAYA MAHAGONY



PC 184 | NATURAL TEAK



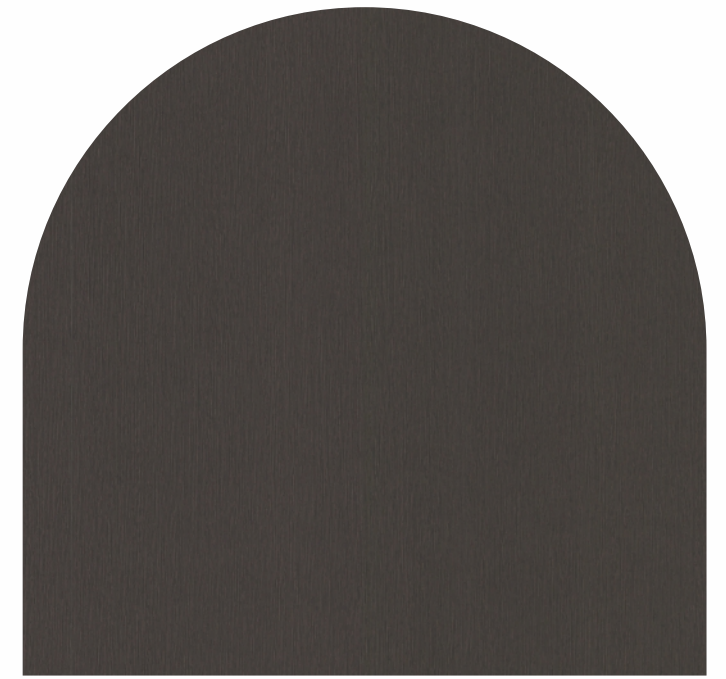
PC 155 | REGAL ARCH



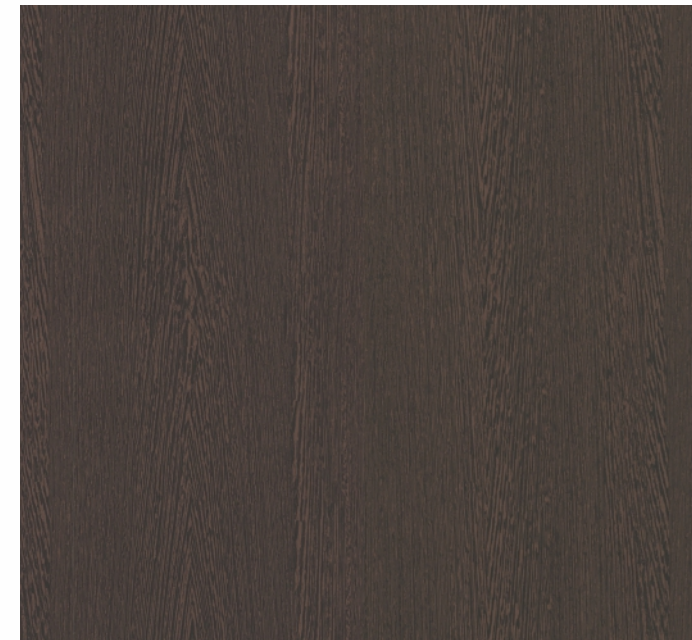
PC 163 | OXFORD CHERRY



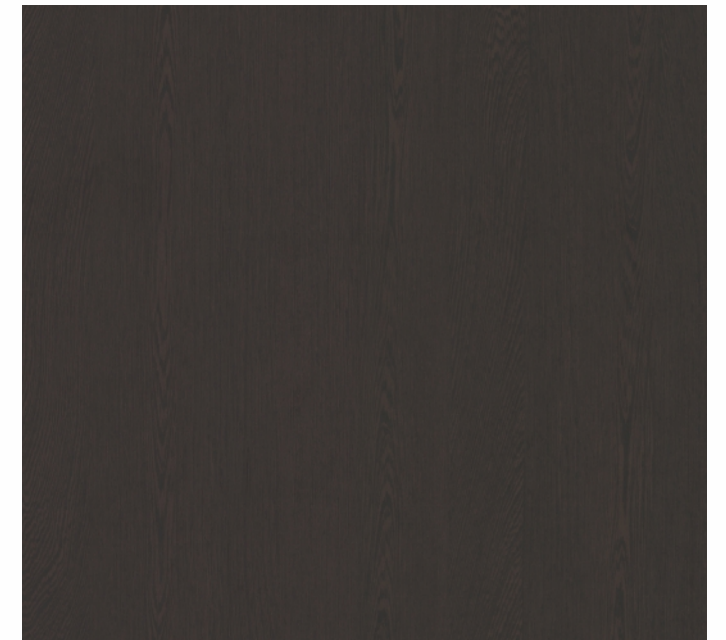
PC 176 | STRAIGHT WENGE LIGHT



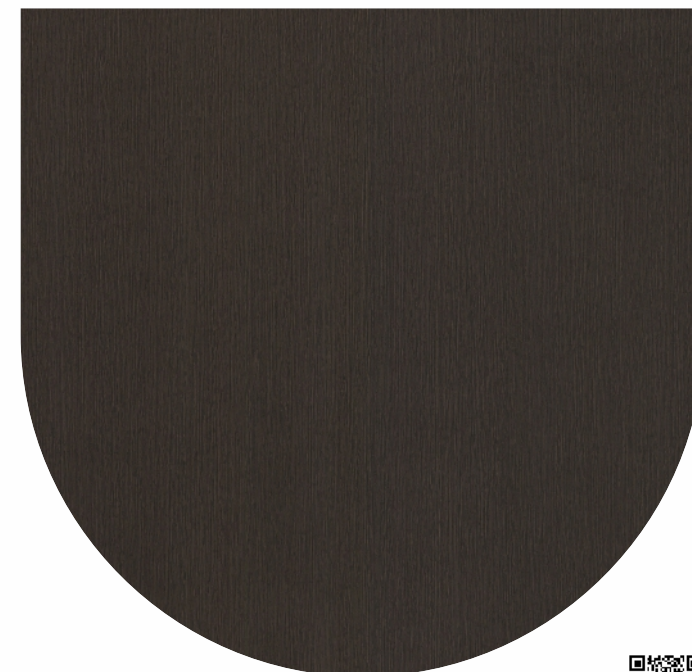
PC 177 | STRAIGHT WENGE DARK



PC 173 | FLOWER WENGE LIGHT



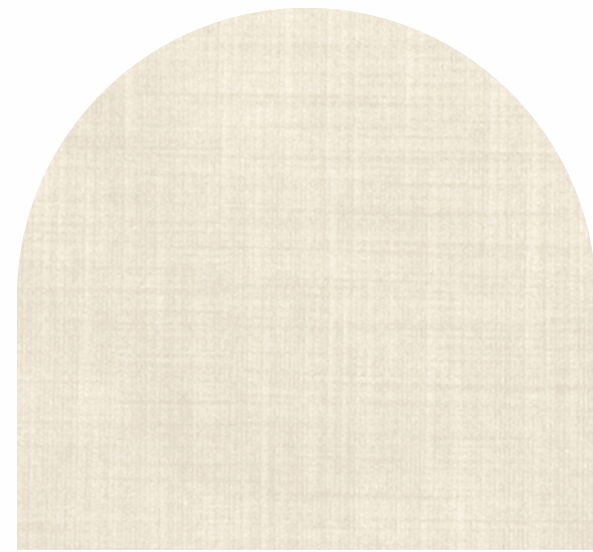
PC 174 | FLOWER WENGE DARK



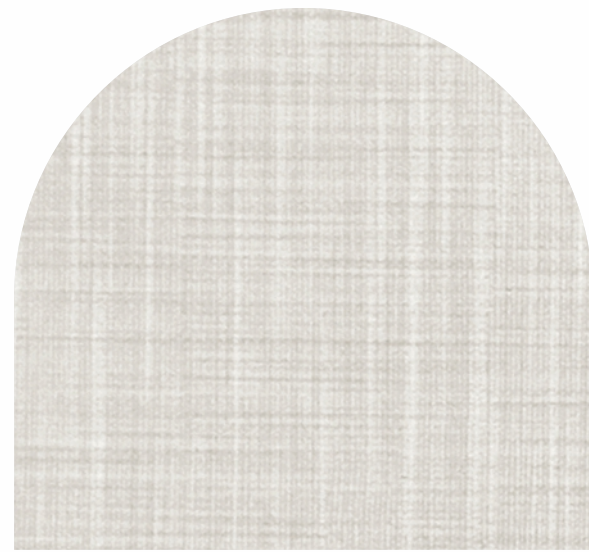
PC 175 | FLOWER WENGE BLACK



PC 176 | USED LAMINATE



PC 401 | FABRIC CREAM



PC 402 | LINEN WHITE



PC 403 | TARTAN LIGHT



PC 404 | TARTAN DARK



PC 103 | FABRIC LIGHT



PC 105 | FABRIC DARK



PC 104 | FABRIC BROWN



PC 171 | LINEN GREY



Each design exudes uniqueness and style of high order



PC 211 | BLUE FLOWER



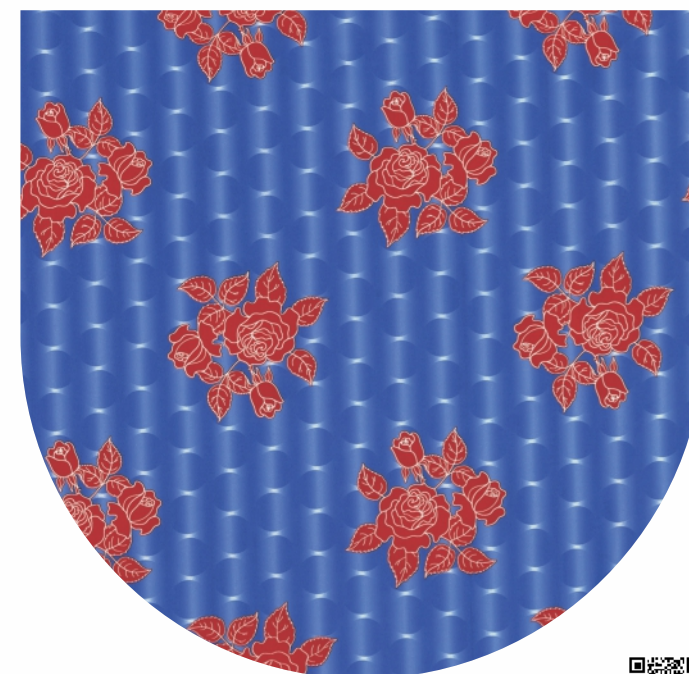
PC 212 | GREEN FLOWER



PC 127 | RED FLOWER



PC 128 | ORANGE FLOWER



PC 69 | SKY FLOWER



PC 150 | GREY FLOWER





PC 178 | BLACK FLOWER



PC 179 | BROWN FLOWER



PC 119 | ASTER FLOWER



PC 48 | NEW YELLOW FLOWER



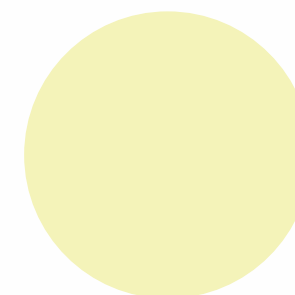
PC 166 | PINK FLOWER



PC 49 | NEW BLUE FLOWER



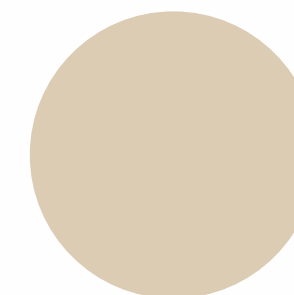
PLAIN COLOR



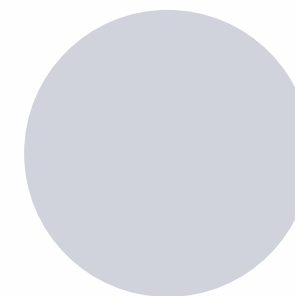
PC 194 | IVORY



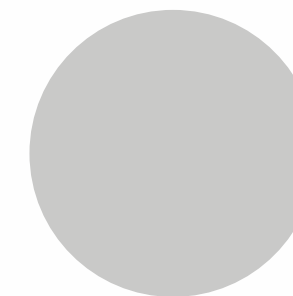
PC 190 | FROSTY WHITE



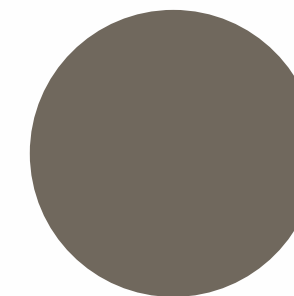
PC 138 | CHOCO BROWN (PR)



PC 192 | SUPER WHITE



PC 193 | SILVER GREY

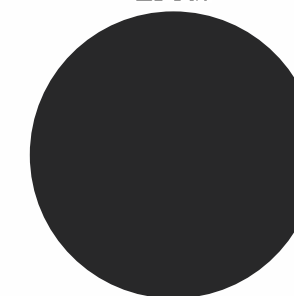


PC 77 | SLATE GREY

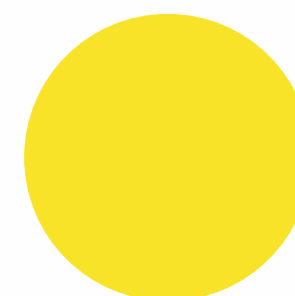


Exquisite

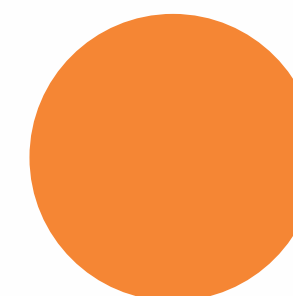
It's here to charm your senses. Stay engaged with appealing and fabulous designs



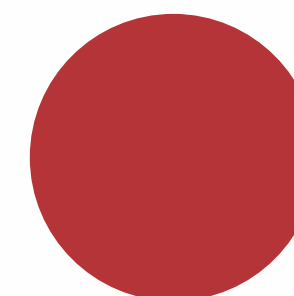
PC 172 | SUPER BLACK



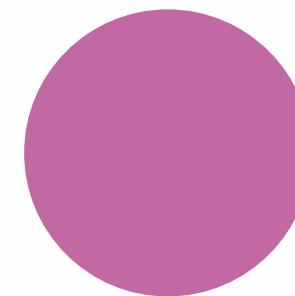
PC 191 | YELLOW (PR)



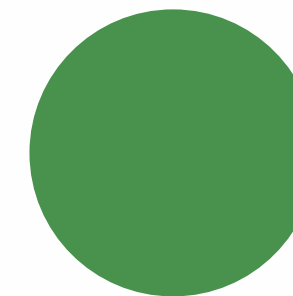
PC 195 | ORANGE (PR)



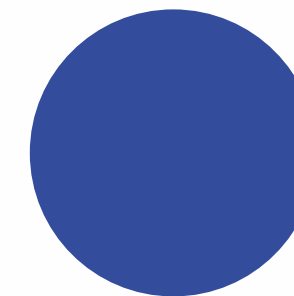
PC 187 | RED (PR)



PC 131 | PINK (PR)



PC 188 | GREEN (PR)



PC 189 | BLUE (PR)



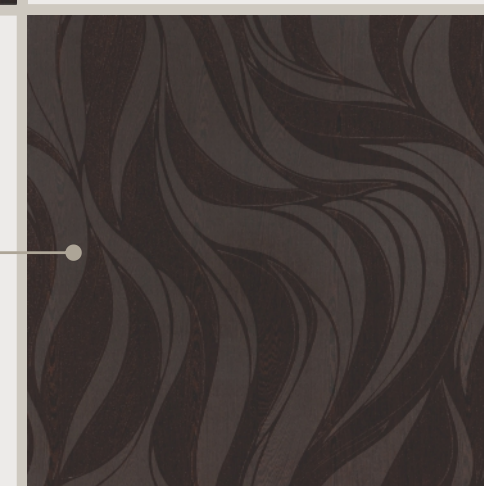
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PC 85	MAPLE OAK LIGHT	16	PC 166	PINK FLOWER	46	PC 317	TAJ MARBLE	25
PC 86	THAI TEAK RED	17	PC 167	YELLOW CHATTAI	40	PC 318	MYSTERY WHITE MARBLE	19
PC 87	THAI TEAK BROWN	17	PC 169	BLACK DIAMOND	30	PC 319	CARRARA MARBLE	10
PC 88	SAVOY WALNUT	28	PC 170	BODY LINE BROWN	30	PC 321	APPLE WOOD	38
PC 89	CARMEL WAFFLE	16	PC 171	LINEN GREY	44	PC 322	CARMEL WAFFLE DARK	16
PC 90	COFFEE FUDGE	28	PC 172	SUPER BLACK	47	PC 323	ASIAN WALNUT	15
PC 91	SOFT WOOD	32	PC 173	FLOWER WENGE LIGHT	43	PC 325	RIVER OAK LIGHT	38
PC 92	SAPELLE NEW	41	PC 174	FLOWER WENGE DARK	43	PC 326	SAMOA TEAK	34
PC 93	GIANT WOOD	16	PC 175	FLOWER WENGE BLACK	43	PC 327	AMBER WOOD	36
PC 94	CARTIC BROWN	31	PC 176	STRAIGHT WENGE LIGHT	43	PC 330	BRONZE WOOD	36
PC 95	CARTIC LIGHT	17	PC 177	STRAIGHT WENGE DARK	43	PC 332	CADBURY OAK PREMIUM	33
PC 96	CARTIC DARK	17	PC 178	BLACK FLOWER	46	PC 339	COFFEE OAK LIGHT	12
PC 98	MODISH DARK	29	PC 179	BROWN FLOWER	46	PC 340	COFFEE OAK DARK	12
PC 99	MODISH BEIGE	29	PC 180	DARK CHOCO	21	PC 341	EVEREST OAK	13
PC 100	BENNETT OAK	31	PC 181	SAWCUT LIGHT	21	PC 342	MALANGA OAK	13
PC 103	FABRIC LIGHT	44	PC 182	SAWCUT DARK	21	PC 343	KAPOK WOOD	14
PC 104	FABRIC BROWN	44	PC 183	BAVARIAN BEECH	42	PC 344	RAVONA	14
PC 105	FABRIC DARK	44	PC 184	NATURAL TEAK	42	PC 345	RUSTY CHERRY	14
PC 106	CROSSLINE LIGHT	21	PC 185	BROWN TEAK	36	PC 348	KRONE BERG LIGHT PREMIUM	22
PC 107	CROSSLINE DARK	21	PC 187	RED PREMIUM	47	PC 349	KRONE BERG DARK PREMIUM	22
PC 108	AVALON TEAK	32	PC 188	GREEN PREMIUM	47	PC 350	AUTUM WOOD LIGHT PREMIUM	22
PC 115	PINE RED	37	PC 189	BLUE PREMIUM	47	PC 351	AUTUM WOOD DARK PREMIUM	22
PC 116	ANTIQUE OAK BROWN	34	PC 190	FROSTY WHITE	47	PC 352	TRAGOLVE PREMIUM	23
PC 118	EETTY	41	PC 191	YELLOW PREMIUM	47	PC 353	TRAGOLVE LIGHT PREMIUM	23
PC 119	ASTER FLOWER	46	PC 192	SUPER WHITE	47	PC 355	TEXAS ELM LIGHT PREMIUM	23
PC 120	CANYON OAK GREY	20	PC 193	SILVER GREY	47	PC 356	TEXAS ELM DARK PREMIUM	23
PC 121	CANYON OAK BROWN	20	PC 194	IVORY	47	PC 362	SYRUP TEAK LIGHT PREMIUM	28
PC 122	PINE BROWN	33	PC 195	ORANGE PREMIUM	47	PC 401	FABRIC CREAM	44
PC 123	URBAN TEAK	35	PC 197	GOLDEN TEAK PREMIUM	32	PC 402	LINEN WHITE	44
PC 124	COACH WOOD	32	PC 198	SQUIRREL GREY PREMIUM	35	PC 403	TARTAN LIGHT	44
PC 127	RED FLOWER	45	PC 202	CHARCOAL PREMIUM	39	PC 404	TARTAN DARK	44
PC 128	ORANGE FLOWER	45	PC 203	PALE GOLD PREMIUM	33	PC 405	GREY MESH	31
PC 131	PINK PREMIUM	47	PC 205	RIVER OAK DARK	38			
PC 133	SWEDISH OAK	34	PC 206	PANAMA LIGHT	34			

Apart from common finish like Suede, Mild Suede, Matt & Glossy
 We got Premium Textured Design available in our collections



FLOWER

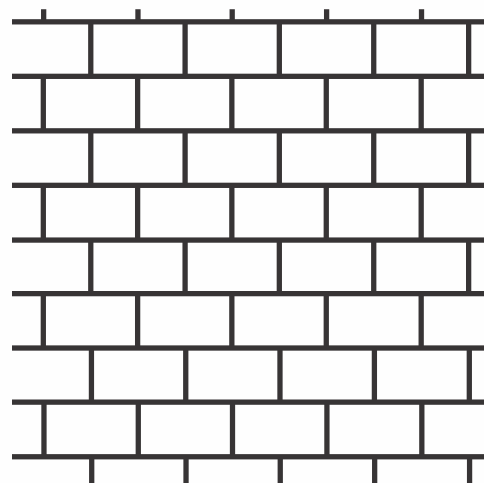
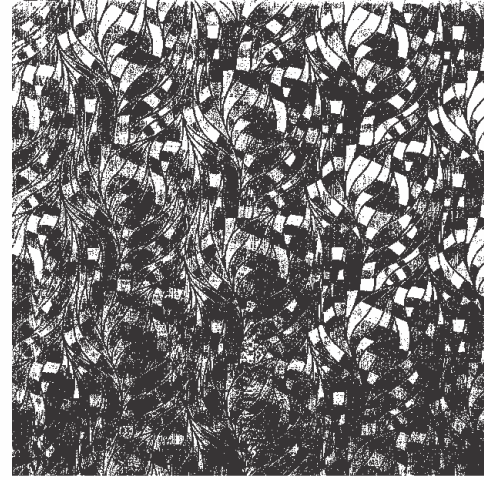


LEAF



BRICK

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MANUFACTURING PROCESS

Grading and quality checks are enforced at every stage of our manufacturing process. Random samples are tested for compliance with established standards in our well equipped laboratory.

RAW MATERIAL

Our management is more concern about the environment. Most of our fiber raw material mainly comes from our own plantation. We use wooden logs, branches and wood residues for our production. The wood we use is light-coloured, medium density, homogeneous material suitable for producing quality particleboard.

CHIPPING & FLAKING

The wood materials are chipped before being reduced to fine flakes of the desired thickness and length. This contributes to the optimum fiber strength and compact looks for the boards.

DRYING & SCREENING

The wet flakes are then dried in a hot air dryer to the required moisture level. The dried flakes are then screened to separate fine and core particles and stored in the surface and core silo.

GLUE-MIXING & BLENDING

The surface and core particles are separately mixed with glue, wax emulsion and other additives metered accurately to achieve quality of higher standard.

MAT FORMING

The resinated particles are spread by mechanical forming on a Diamond rollers, incorporated by Computerized Programmable Control System, ensuring consistent mat density and uniform weight distribution.

HOT PRESSING

The Hot Press which operates automatically on Programmable Logic Control compresses the mat under high pressure and controlled temperature to form boards to precise thickness.

COOLING

The finished boards coming out from the Hot Press is weighed automatically to make sure that the determined density is obtained and are then placed on the Star Cooler to get cool.

SIZING

The panel boards are checked for bonding conformance and thickness tolerance before side trimmed and cut to accurate dimension. The panels are stacked for intermediate storage.

SANDING

The raw boards are stored for final curing to stabilize the board properties. These boards will later be calibrated to accurate thickness, sanded to fine surface finishes and graded.

LAMINATING

The graded plain boards are laminated with melamine impregnated decorative paper by Short Cycle Press process. The boards are re graded and dispatched to the concern customers.

PHYSICAL AND MECHANICAL PROPERTIES OF PARTICLE BOARD

	Unit	Plain Particleboard IS 3087		Pre laminated Particleboard IS 12823	
		Grade II	Positive	Grade II	Positive
DENSITY	Kg/m ³	500-900	650-700	500-900	650-700

DENSITY VARIATION	+/-	10	8	10	8
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WATER ABSORPTION					
2 hour Soaking	%	40	<40	15	<15
24 hour Soaking	%	80	<80	30	<30

THICKNESS SWELLING 2 hour Soaking	%	12	<12	8	<8
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MODULES OF RUPTURE (MOR)					
Up to 20mm Thickness	N/mm ²	11	>11	11	>11
Above 200mm Thickness	N/mm ²	10	>10	11	>11

MODULES OF ELASTICITY (MOR)					
AVERAGE	N/mm ²	2000	>2000	-	-
MINIMUM	N/mm ²	1800	>1800	-	-

TENSILE STRENGTH (IB)					
Up to 20mm Thickness	N/mm ²	0.3	>0.3	0.3	>0.3
Above 200mm Thickness	N/mm ²	0.3	>0.3	0.3	>0.3

SCREW WITHDRAWAL					
FACE	N	1250	>1250	1250	>1250
EDGE (Thickness above 12mm)	N	700	>700	700	>700

ABRASION RESISTANCE	Revolution	-	-	250	>250
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